DIRECT SYNTHESES OF  $\beta$ -HYDROXYVALINE AND  $[4,4'-^2H_6]-\beta$ -HYDROXYVALINE

A. I. Scott\* and T. J. Wilkinson Department of Chemistry Texas A&M University College Station, Texas 77843

#### SUMMARY

The anion of N,N-dibenzylglycine ethyl ester was condensed with acetone to afford N,N-dibenzyl- $\beta$ -hydroxyvaline ethyl ester which was debenzylated and hydrolyzed to yield  $\beta$ -hydroxyvaline in 72% overall yield. A variety of  $\beta$ -hydroxyvalines labelled on the isopropyl group can be prepared by this procedure as shown by the preparation of  $[4,4'-^2H_6]-\beta$ -hydroxyvaline from  $d_6$ -acetone.

Key Words: β-Hydroxyvaline, Amino Acids, Acetone, Deuterium, Hydrogenolysis.

### INTRODUCTION

In connection with our studies on the biosynthesis of penicillin, we required a method for preparing labelled  $\beta$ -hydroxyvaline. This compound was first prepared by Schrauth and Geller by the ammonolysis of  $\alpha$ -bromo- $\beta$ -methoxyisovaleric acid, derived from  $\beta$ ,  $\beta$ -dimethylacrylic acid. Since labelled  $\beta$ ,  $\beta$ -dimethylacrylic acid would be required as the starting material, this procedure is not suited for preparing a variety of labelled  $\beta$ -hydroxyvalines. More recently, Harada reported a synthesis of  $\beta$ -hydroxyvaline in which acetone and ethyl chloroformate were condensed to form a glycidic ester. Opening of the epoxide of the glycidic acid salt by benzylamine, followed by hydrogenolysis, gave  $\beta$ -hydroxyvaline. Unfortunately, this procedure cannot be used for preparing  $\beta$ -hydroxyvaline labelled with deuterium or tritium on its methyl groups since the deuterium or tritium atoms would be lost by exchange from acetone during the condensation reaction. Other syntheses of  $\beta$ -hydroxyvaline

<sup>\*</sup>To whom correspondence should be addressed.

have been reported  $^{3,4}$  but for obvious reasons are unsatisfactory for preparing labelled  $\beta$ -hydroxyvaline.

A variety of  $\alpha$ -alkylamino acids have been prepared by alkylation of anions derived from N-protected amino acid esters. In those cases where the anion is delocalized through a nitrogen protecting group, no reaction with carbonyl compounds occurs.  $^{5,6}$  In contrast, localized anions, in which the nitrogen is masked as an isocyanate  $^7$  or protected by dimethyl groups,  $^8$  react with carbonyl compounds to afford  $\beta$ -hydroxy adducts in fair yields. The isocyanate and N,N-dimethyl groups, however, are not easily converted to free amino groups.

# RESULTS AND DISCUSSION

We wish to report a direct synthesis of  $\beta$ -hydroxyvaline based on the condensation of the anion of N,N-dibenzylglycine ethyl ester (1) with acetone (Scheme 1). This procedure can also be used for preparing labelled  $\beta$ -hydroxyvaline from labelled acetone as shown by the preparation of  $[4,4^{\circ}-^{2}H_{6}]-\beta$ -hydroxyvaline from  $d_{6}$ -acetone.

Ethyl bromoacetate was stirred with two equivalents of dibenzylamine to give N,N-dibenzylglycine ethyl ester (1) in 91% yield. Addition of acetone to the anion of 1 at -78° (generated with lithium diisopropylamide), followed by work-up, gave a 1:1 mixture of N,N-dibenzyl- $\beta$ -hydroxyvaline ethyl ester (2) and starting material. A much better conversion to product was achieved by the addition of one equivalent of anhydrous MgBr $_2$  to the anion of 1 prior to the addition of acetone. Accordingly, 2 was obtained in 81% yield. The dibenzyl groups were cleaved by hydrogenolysis (5% Pd/C) to afford  $\beta$ -hydroxyvaline ethyl ester hydrochloride (3) which was hydrolyzed with 3 N HCl to  $\beta$ -hydroxyvaline hydrochloride. The free amino acid (4), obtained by ionexchange chromatography on Dowex 50W, was recrystallized from H $_2$ 0-EtOH in 89% yield, based on 2.

[4,4'- $^2$ H<sub>6</sub>]- $\beta$ -Hydroxyvaline was similarly prepared from d<sub>6</sub>-acetone in 71% overall yield, demonstrating the utility of this procedure for preparing labelled  $\beta$ -hydroxyvalines from labelled acetone. Furthermore, the atom percent of deuterium atoms in the dimethyl groups of d<sub>6</sub>- $\beta$ -hydroxyvaline, estimated from the integrated nmr spectrum, was 99%, corresponding to an essentially quantitative incorporation of deuterium from d<sub>6</sub>-acetone.

### EXPERIMENTAL

 $d_6$ -Acetone (99.5 atom % D) was purchased from Aldrich Chemical Company. Reagent and  $d_6$ -acetone were dried with Linde 4A molecular sieves prior to use. Palladium on carbon was purchased from Ventron Corporation. Dowex-50W was purchased from Sigma Chemical Company. Melting points were determined on a Reichert "Thermopan" microscope and are uncorrected. Nmr spectra were recorded on a Varian T-60 instrument. Chemical shifts are expressed in  $\delta$  units and are relative to TMS in organic solvents and relative to 3-(trimethylsilyl)-1-propanesulfonic acid sodium salt (DSS) in  $D_2$ 0. The integrated spectrum of  $[4,4'-{}^2H_6]-\beta$ -hydroxyvaline was recorded on a Varian FT-80 spectrometer. Infrared spectra were recorded on a Perkin-Elmer Model 297 spectrophotometer. Microanalyses were done by M-H-W Laboratories, Phoenix, Arizona.

N.N-Dibenzylglycine ethyl ester (1). Dibenzylamine (78.8 g, 0.40 mol) was added to a stirred solution of ethyl bromoacetate (33.4 g, 0.20 mol) in 250 ml of acetonitrile at 5°. After stirring 24 hr the mixture was filtered and evaporated. The residue was dissolved in  $Et_2O$  (300 ml), washed with  $H_2O$ , 5%  $NaHCO_3$ , brine, and dried ( $Na_2SO_4-K_2CO_3$ ). Removal of solvent in vacuo gave a solid which was recrystallized from 95% EtOH to yield 51.8 g (91%) of 1, mp 56-57°, nmr ( $CDCl_3$ )  $\delta$  7.40 ( $IOH_3$ , aromatic), 4.18 ( $IOH_3$ ,  $IOH_3$ ), ir ( $IOH_3$ ), 3.29 ( $IOH_3$ ,  $IOH_3$ ), 1.24 ( $IOH_3$ ), ir ( $IOH_3$ ), ir ( $IOH_3$ ), 1725, 1190, 745, 698 cm<sup>-1</sup>.

<u>Anal.</u> Calcd for  $C_{18}H_{21}O_{2}N$ : C, 76.29; H, 7.47; N, 4.94. Found: C, 76.45; H, 7.49; N, 4.75.

N,N-Dibenzyl- $\beta$ -hydroxyvaline ethyl ester (2). A solution of 1 (5.66 g, 20 mmol) in 30 ml of dry THF (tetrahydrofuran) was added dropwise to 21.9 mmol of LDA (lithium diisopropylamide) in 20 ml of dry THF [prepared by dropwise addition of a 1.6 M n-butyllithium solution (13.7 ml) in hexane to 3.1 ml of dry isopropylamine in 20 ml of dry THF at -10° under argon] under argon at -78°. After stirring for 15 min, 22.2 mmol of MgBr<sub>2</sub> in 60 ml of dry THF [prepared by stirring 0.54 g of Mg turnings with 1.9 ml of ethylene bromide in 60 ml dry THF under argon] was added and the solution was stirred for 15 min at -78°. Acetone (1.54 ml, 21 mmol) in 20 ml of dry THF was added and stirring continued for 15 min. A solution of  $NH_4Cl$  (1.5 g in 5 ml  $H_2O$ ) was added and the reaction was allowed to reach room temperature. The mixture was filtered and THF was removed in vacuo. The residue was dissolved in Et<sub>2</sub>0 (75 ml), washed with 5%  $NaHCO_3$ , brine, and dried  $(Na_2SO_4-K_2CO_3)$ . Evaporation of solvent gave 6.56 g of 2 which was recrystallized from 95% EtOH. Yield, 5.53 g (81%), mp 78-79°, ir (KBr) 3525, 1715, 1195, 1145, 750, 695 cm<sup>-1</sup>; nmr (CDC1<sub>3</sub>)  $\delta$  7.33 (10H,s,aromatic), 3.80 (4H, AB,  $\Delta v$  = 26 Hz, J = 13.8 Hz,  $\texttt{benzylic), 4.3 (2H,q,-CH}_2-), 3.41 (1H,s,-OH), 1.40 (3H,t,-CH}_3), 1.24 (3H,s,-CH}_3)$ -CH<sub>3</sub>), 1.11 (3H,s,-CH<sub>3</sub>).

<u>Anal.</u> Calcd for  $C_{21}H_{27}O_3N$ : C, 73.87; H, 7.97; N, 4.10. Found: C, 74.13; H, 8.11; N, 3.86.

 $\beta$ -Hydroxyvaline (4). N,N-Dibenzyl- $\beta$ -hydroxyvaline ethyl ester (2) (5.12 g, 15 mmol) in 50 ml of MeOH and 1.5 ml of con HCl was hydrogenolyzed with 5% palladium on carbon (1 g) at room temperature and atmospheric pressure until hydrogen uptake ceased. The solution was filtered and the filtrate was refiltered on a Metricel GA-6 membrane filter. The solvent was evaporated to give β-hydroxyvaline ethyl ester hydrochloride (3) as an oil. The hydrochloride was refluxed 6 hr with 3N HCl and the solution was evaporated to dryness. The residue was dissolved in 1 ml of  ${\rm H_2O}$  and applied to a Dowex 50W ion-exchange column ( $H^{\dagger}$  form, 1.7 x 25 cm). The column was flushed with  $H_20$ until the eluate was free of chloride ion and then eluted with 1N  $\mathrm{NH_4OH}$ . The fractions containing 4 were pooled, evaporated to dryness, and dried to a constant weight in vacuo, 1.92 g (96%) of 4. The product was dissolved in 2 ml of hot  ${
m H}_2{
m O}$  and 50 ml of absolute ethanol was added. After cooling overnight the product was filtered and dried. Yield, 1.77 g (89%), mp 222-223° (decomp.) [lit.  $^1$  218°], nmr (D $_2$ 0)  $\delta$  3.65 (1H,s,-CH), 1.46 (3H,s,-CH $_3$ ), 1.28 (3H,s,-CH<sub>3</sub>); ir (KBr) 3200, 1670, 1600, 1560, 1420 cm<sup>-1</sup>.

<u>Anal.</u> Calcd for  $C_5H_{11}NO_3$ : C, 45.10; H, 8.32; N, 10.52. Found: C, 45.04; H, 8.49; N, 10.36.

 $[4,4'-{}^2H_6]$ -β-hydroxyvaline. N,N-Dibenzyl- $[4,4'-{}^2H_6]$ -β-hydroxyvaline ethyl ester was prepared from d<sub>6</sub>-acetone (1.54 ml, 20.9 mmol) by the same procedure and quantities as for 2, yield, 5.65 g (82%). This material (5.21 g, 15 mmol) was hydrogenolyzed, hydrolyzed, and purified by the same procedure used for the preparation of 4. Yield, 1.80 g (86%), mp 222-223°, nmr (D<sub>2</sub>0) δ 3.65 (1.0 H, s, -CH), 1.46 (0.031 H, s, -CH<sub>3</sub>), 1.27 (0.031 H, s, -CH<sub>3</sub>); ir (KBr) 2222 cm<sup>-1</sup> and absorbencies of 4.

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